

Required Work Materials

for 16mm system width:		for 20mm system width:	
spray oil (FT3000-15)		tap wrench	
cover plate with stainless steel foil	NEURO SWING: SF0563-4/AL	M6 hand tap set	
	NEURO SWING 2: SH0563-4/AL	twist drill, 5mm	
functional unit plug + go modularity with stainless steel foil	NEURO HiSWING: SH7973-1/AL	spray oil (FT3000-15)	
		cover plate with stainless steel foil	NEURO SWING: SF0555-4/AL NEURO SWING 2: SH0565-4/AL
T20 hexalobular bit (WZ5604-T20)		functional unit plug + go modularity with stainless steel foil	NEURO HiSWING: SH7975-1/AL
torque screwdriver, 1-6Nm (torque screwdriver in a case with 7 bits: WZ5500)			
two M5 screws (SC1405-L12)		T30 hexalobular bit (WZ5604-T30)	
		cutting oil	
		torque screwdriver, 1-6Nm (torque screwdriver in a case with 7 bits: WZ5500)	
		two M6 screws (SC1416-L14)	



Orthosis with mounted **NEURO SWING 2**, 20mm system width

Work Steps

Steps 1-3 are necessary only for system joints with a 20mm system width

1



Place the joint's upper part in a vice and bore up the threaded hole with a **5mm twist drill**.

2



Insert the hand tap in the tap wrench and cover it with cutting oil.

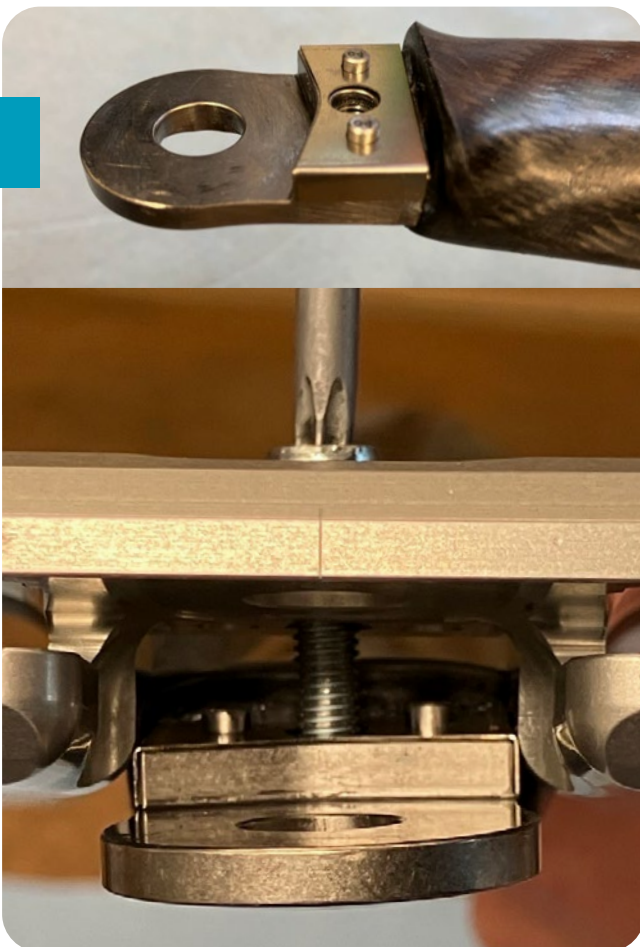
Work Steps

3



Manually cut a thread into the hole of the joint's upper part.

4



Position the stainless steel foil on the joint's upper part. Apply spray oil to the contact surface between the cover plate and the stainless steel foil. Mount the cover plate using the cover plate pressing aid and a torque of 6Nm.

Work Steps

5



Secure the two new screws using the torque specified in the instructions for use.

6



Mount the foot piece as usual.